

Work Order ID 101810

\*101810\*

Page 1

May-13-13 1:14:44 PM

Item ID: D3885-1

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Standard Web

8

Start Date: 5/08/13 Start Qty: 4.00

\*4\*

Required Date: 5/24/13 Req'd Qty: 4.00

\*4\*

Cust Item ID:

Customer:

Reference:

Run Start

\*NR1\*

Approvals: Process Plan: CL

Date: 13/05/14 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
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D3885	B	0.00							
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100		0.00							
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*100*									
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Purchasing	Memo	0.00							
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Purchasing	Purchasing								
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	Issue P/O: 19892								
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	Supplier: George A. Wright & Son Ltd.								
--	---------------------------------------	--	--	--	--	--	--	--	--

	Machine as per Dwg D3885								
--	--------------------------	--	--	--	--	--	--	--	--

	Conformity sheet required								
--	---------------------------	--	--	--	--	--	--	--	--

110	Receive & Inspect for Damage & Mat'l Certs	0.00							
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*110*									
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Packaging	Memo	0.00							
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Packaging									
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CL 13/05/14 (8)

13/05/20 (8)

NCR: Yes / No

## WORK ORDER NON-CONFORMANCE / UPDATE

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____	DISPOSITION			AGAINST DEPARTMENT/PROCESS						
Part No. _____	Rework	<input type="checkbox"/>	Skid-tube	<input type="checkbox"/>	Crosstube	<input type="checkbox"/>	Water Jet	<input type="checkbox"/>	Engineering	<input type="checkbox"/>
NCR No. _____	Scrap	<input type="checkbox"/>	Machining	<input type="checkbox"/>	Small Fab	<input type="checkbox"/>	Prod. Eng. Coor.	<input type="checkbox"/>	Quality	<input type="checkbox"/>
	Use-as-is	<input type="checkbox"/>	Thermoforming	<input type="checkbox"/>	Finishing	<input type="checkbox"/>	Rec/Store/Packaging	<input type="checkbox"/>	Other	<input type="checkbox"/>
	Work Order Update	<input type="checkbox"/>	Large Fab	<input type="checkbox"/>	Composite	<input type="checkbox"/>	Supplier	<input type="checkbox"/>		

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

## FAULT CATEGORY

Landing Gear		General							
<input type="checkbox"/>	Bending	<input type="checkbox"/>	Bend	<input type="checkbox"/>	Grain	<input type="checkbox"/>	Ovalized	<input type="checkbox"/>	Pressure/Forced
<input type="checkbox"/>	Centre Not Concentric to O/S	<input type="checkbox"/>	BOM/Route	<input type="checkbox"/>	Hardware	<input type="checkbox"/>	Over/Under tolerance	<input type="checkbox"/>	Temperature/Cure
<input type="checkbox"/>	Cracks	<input type="checkbox"/>	Broken/Damaged	<input type="checkbox"/>	Inspection Incomplete	<input type="checkbox"/>	Part Incorrect	<input type="checkbox"/>	Weld
<input type="checkbox"/>	Crushed/Crimped	<input type="checkbox"/>	Burrs	<input type="checkbox"/>	Instructions Incomplete/Unclear	<input type="checkbox"/>	Part Lost/Missing	<input type="checkbox"/>	Wrong Stock Pulled
<input type="checkbox"/>	Cuffs	<input type="checkbox"/>	Contamination	<input type="checkbox"/>	Maintenance	<input type="checkbox"/>	Part Moved	<input type="checkbox"/>	
<input type="checkbox"/>	Heat Treat	<input type="checkbox"/>	Countersink	<input type="checkbox"/>	Mislabeled	<input type="checkbox"/>	Positioned Wrong	<input type="checkbox"/>	
<input type="checkbox"/>	Inspection Strip in Tube	<input type="checkbox"/>	Cut Too Short	<input type="checkbox"/>	Misread	<input type="checkbox"/>	Power Loss/Surge	<input type="checkbox"/>	
<input type="checkbox"/>	Ripples in Bend	<input type="checkbox"/>	Drill Holes	<input type="checkbox"/>	Offset	<input type="checkbox"/>	Other	<input type="checkbox"/>	
<input type="checkbox"/>	Torque Waves in Extrusion	<input type="checkbox"/>	Drawing	<input type="checkbox"/>	Out of Calibration	<input type="checkbox"/>		<input type="checkbox"/>	
<input type="checkbox"/>	Turning Sequence	<input type="checkbox"/>	Finish	<input type="checkbox"/>	Out of Sequence	<input type="checkbox"/>		<input type="checkbox"/>	
<input type="checkbox"/>	Wave/Twist in Tube	<input type="checkbox"/>	Folio	<input type="checkbox"/>	Outside Dimensions	<input type="checkbox"/>		<input type="checkbox"/>	

Work Order ID 101810

\*101810\*

Page 2

May 13-13 1:14:44 PM

Item ID: D3885-1

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Standard Web

Stop

\*NS2\*

Start Date: 5/08/13 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 5/24/13 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 <b>*120*</b> QC Quality Control	QC6- Inspect dimensions to drawing  Memo	0.00 0.00 B-6-21							
130 <b>*130*</b> HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1  Memo	0.00							
140 <b>*140*</b> QC Quality Control	QCI- Inspect Part Finish  QCI Memo	0.00 0.00 DAS 16 Blanks							

NCR: Yes / No

## WORK ORDER NON-CONFORMANCE / UPDATE

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS							
			Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>						
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector				
Doc/Data <input type="checkbox"/> Equip/Tooling <input type="checkbox"/> Operator <input type="checkbox"/> Material <input type="checkbox"/> Setup <input type="checkbox"/> Other <input type="checkbox"/> Process <input type="checkbox"/> Supplier <input type="checkbox"/> Training <input type="checkbox"/> Unapproved <input type="checkbox"/>													
FAULT CATEGORY													
<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions						<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Other			

**Work Order ID 101810****\*101810\***

Page 3

May-13-13 1:14:44 PM

Item ID: D3885-1

Accept

**\*N900040100\***

Setup

Start

**\*NS1\***

Revision ID:

Item Name: Standard Web

Stop

**\*NS2\***

Start Date: 5/08/13 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 5/24/13 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

**\*150\***

Packaging

Packaging

Identify as per dwg & Stock Location: L6

0.00

(8)

SAD 13-07-08

160

**\*160\***

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

13/7/8 JJ

MF

13-7-8

NCR: Yes / No

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS								
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>							
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>							
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>							
			Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>								
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector				
Doc/Data														
Equip/Tooling														
Operator														
Material														
Setup														
Other														
Process														
Supplier														
Training														
Unapproved														
FAULT CATEGORY														
<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio			<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	

# Picklist Print

May-13-13 1:14:44 PM

Page 1

Work Order ID: 101810

Parent Item: D3885-1

Parent Item Name: Standard Web

Start Date: 5/08/13

Required Date: 5/24/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3882-1-130 Extrusion "I" Beam		Manufactured	No			110	Each	67.0000	1	x8		CD/13/05/13	

	Location	Loc Qty	Loc Code
	LG	67	
	93832	67	

D3885-1 P

x8

5/13/13/00 (8)

NCR: Yes / No

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE

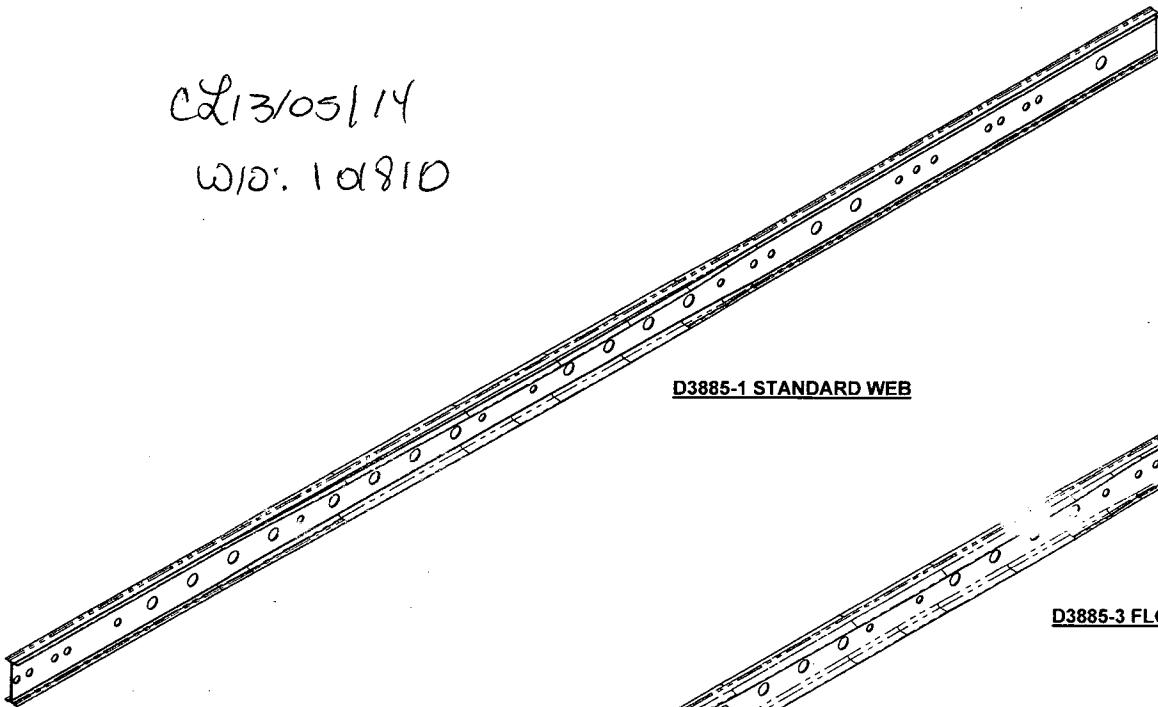
QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order: _____			DISPOSITION		AGAINST DEPARTMENT/PROCESS									
Part No. _____	Rework	Scrap	Skid-tube	Crosstube	Water Jet	Engineering								
NCR No. _____	Use-as-is	Thermoforming	Small Fab	Finishing	Prod. Eng. Coor.	Quality								
	Work Order Update	Large Fab	Composite	Rec/Store/Packaging	Supplier	Other								
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector				
Doc/Data														
Equip/Tooling														
Operator														
Material														
Setup														
Other														
Process														
Supplier														
Training														
Unapproved														
FAULT CATEGORY														
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio			<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	

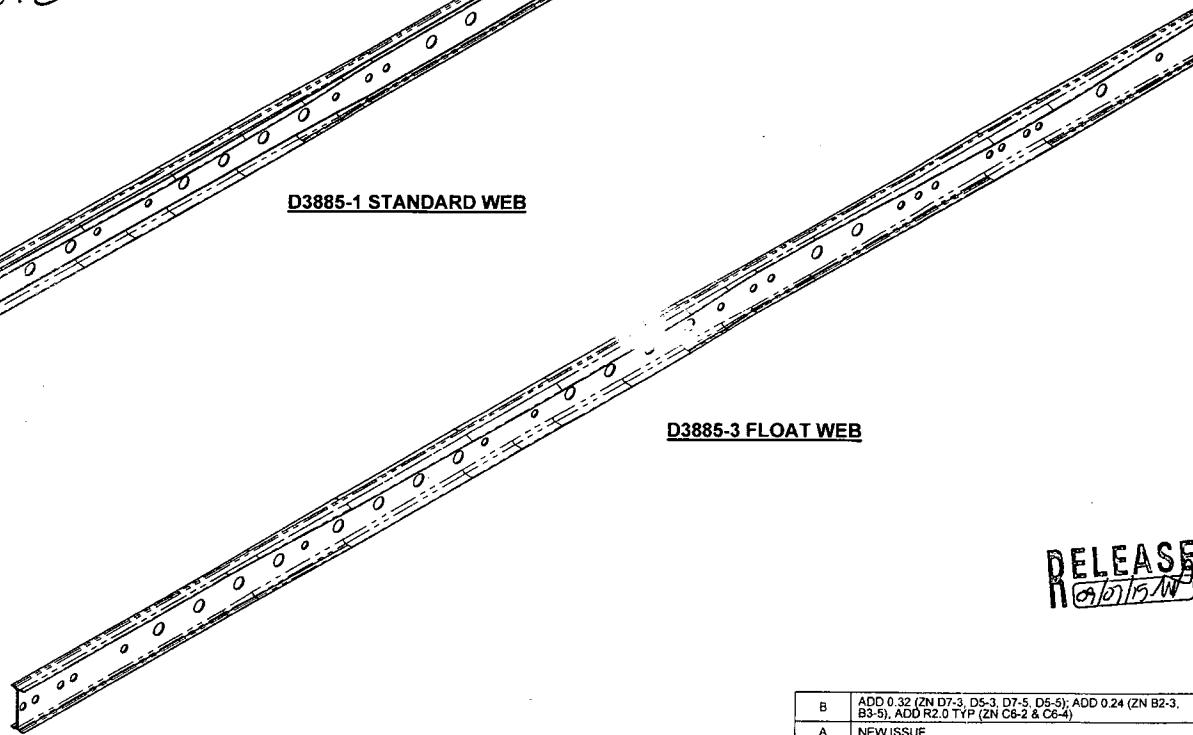
CL13/05/14

W/D: 10810

D3885-1 STANDARD WEB

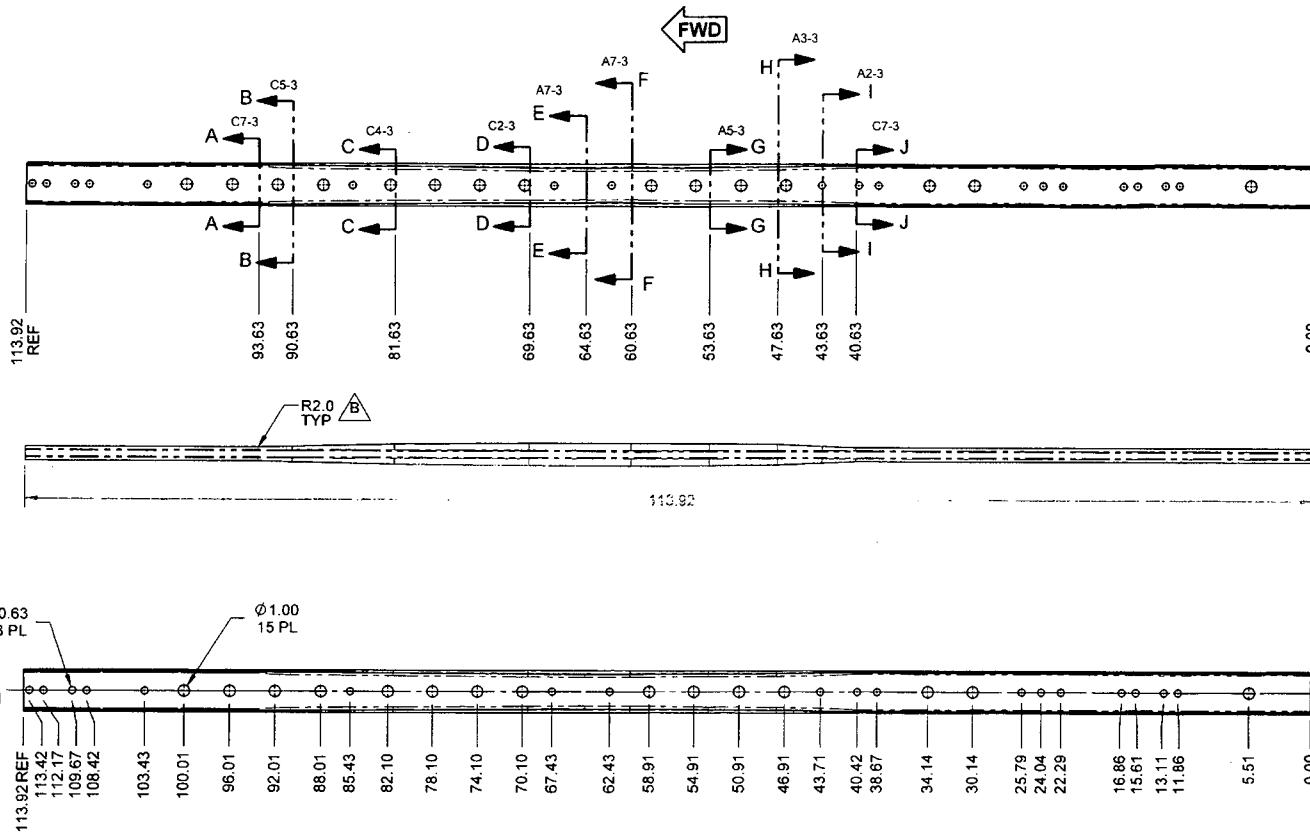


D3885-3 FLOAT WEB



RELEASED  
07/15/14

B	ADD 0.32 (ZN D7-3, D5-3, D7-5, D5-5); ADD 0.24 (ZN B2-3, B3-5); ADD R2.0 TYP (ZN C6-2 & C6-4)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.		D3885	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEB	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



D3885-1 STANDARD WEB

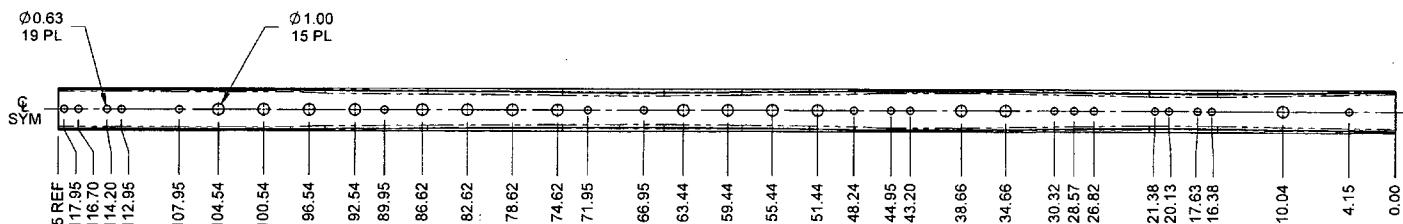
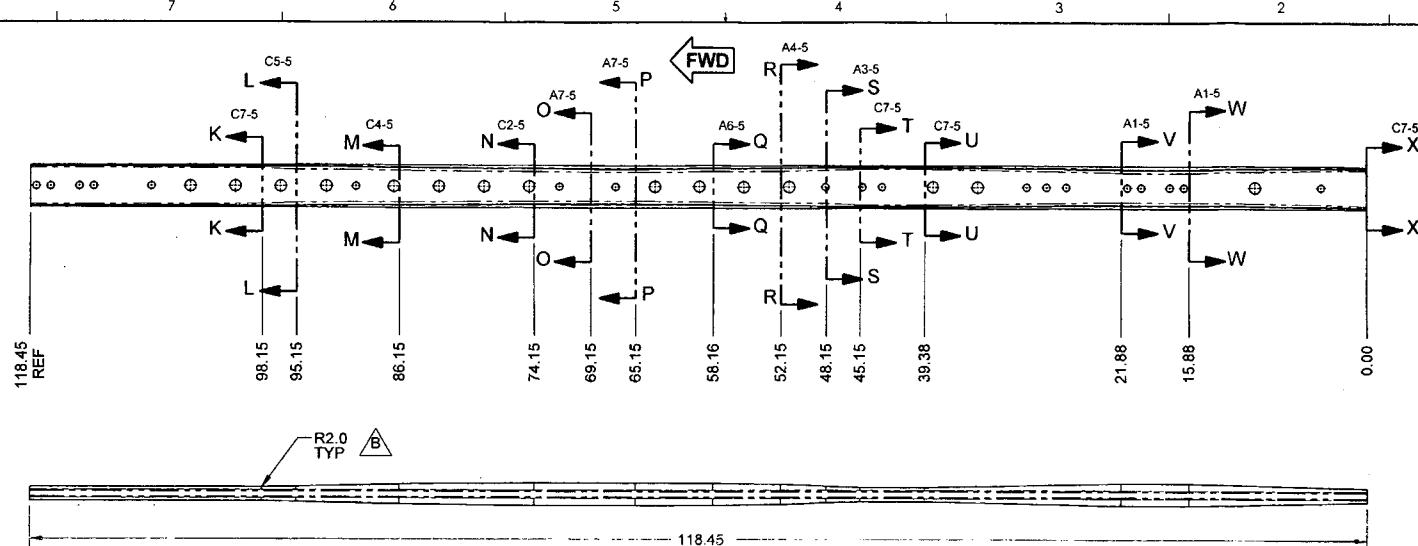
D3885-1 NOTES:

- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 8.51 lbs

DESIGN	RF	DART AEROSPACE USA, INC.
DRAWN	RF	PORT HADLOCK, WA
CHECKED	<i>PA</i>	DRAWING NO
MFG. APPR.	<i>CD</i>	D3885
APPROVED	<i>AW</i>	REV. B
DE APPR.	<i>AW</i>	SHEET 2 OF 5
DATE	09.06.30	TITLE
		WEB
		SCALE
		NTS

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RELEASED  
09/07/15/10



D3885-3 FLOAT WEB

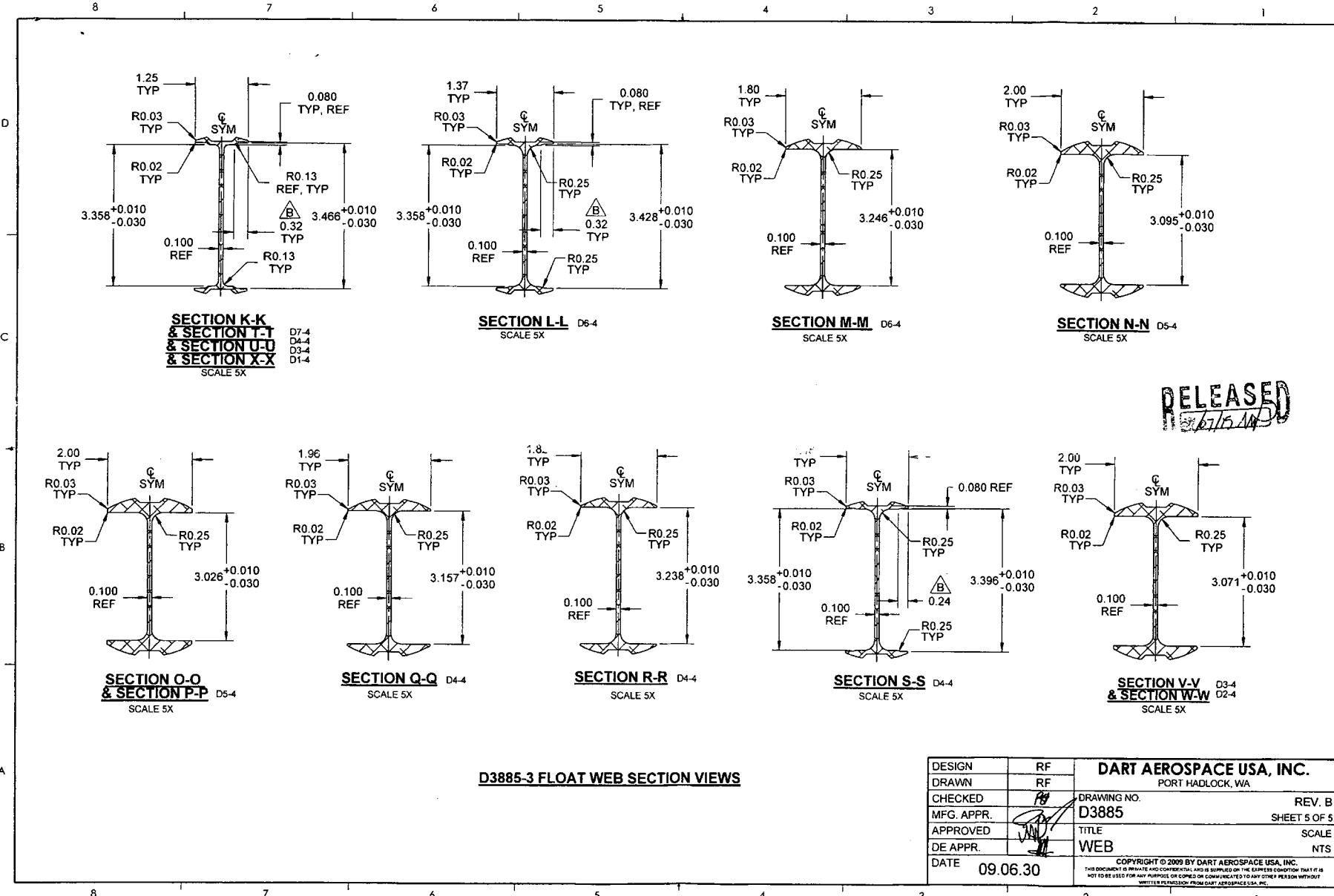
D3885-3 NOTES:

- 1) MATERIAL: MAKE FROM D3882-1-130 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES. 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3885-3" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 10.14 lbs

DESIGN	RF	DART AEROSPACE USA, INC.
DRAWN	RF	PORT HADLOCK, WA
CHECKED	<i>JK</i>	DRAWING NO.
MFG. APPR.	<i>JK</i>	REV. B
APPROVED	<i>JK</i>	D3885
DE APPR.	<i>JK</i>	SHEET 4 OF 5
DATE	09.06.30	SCALE
		NTS

RELEASED  
09/07/15 AM

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DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>
DRAWN	RF	PORT HADLOCK, WA
CHECKED	RF	DRAWING NO.
MFG. APPR.		REV. B
APPROVED	RF	SHEET 5 OF 5
DE APPR.		TITLE
DATE	09.06.30	SCALE
		NTS

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## Chantal Lavoie

---

**From:** Scott Dennis <scott@wejay.com>  
**Sent:** Tuesday, June 18, 2013 1:42 PM  
**To:** Chantal Lavoie  
**Subject:** Fw: Dart PO19892 Documentation correction  
**Attachments:** Inspection report-DART PO19892.pdf

Hi Chantal, please see below for Cliff's comments.  
Thank you.

Scott

**From:** Clifford Smith  
**Sent:** Tuesday, June 18, 2013 1:34 PM  
**To:** 'Scott Dennis'  
**Subject:** Dart PO19892 Documentation correction

Hi Scott,

The Inspection Test Report sent today with the 'Standard Webs', rel. Dart PO19892 had some errors.  
I have attached a PDF of the corrected document.  
Please forward this to Dart for me.

Thanks,

Cliff



600 O'CONNOR DRIVE  
KINGSTON, ONTARIO  
K7P 1N3

# INSPECTION / TEST REPORT

JOB No. 36306

PAGE: 1 of 3

CUSTOMER: Dart Aerospace

CUST. P.O.# P019892

PART No. D3885-1

DESCRIPTION: Standard Web

DWG No. D3885 - sheets 2-3

REV. B

E.C.O. --

MATERIAL: Extrusions supplied by DAS

INSPECTOR:

WMF  
03

QUANTITY  
RECD: 1

ACCEPT: 1

REJECT: -

N.C.R.# --

DATE:

JUNE 5, 2013

INSTRUCTIONS, COMMENTS:

1ST ARTICLE

ITEM REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
---------------------	----------------	---------	-----------	-----------------	--------	---------------	---------------------------------------

1	Hole, Diameter .63"	18 places	+.008/-001		✓	1	Acc.
2	Hole, Diameter 1.00"	15 places	+.010/-001		✓	1	n
3	5.51"		+.03		✓	1	n
4	11.86"		+.03		✓	1	n
5	13.11"		+.03		✓	1	n
6	15.61"		+.03		✓	1	n
7	16.86"		+.03		✓	1	n
8	22.29"		+.03		✓	1	n
9	24.04"		+.03		✓	1	n
10	25.79"		+.03		✓	1	n
11	30.14"		+.03		✓	1	n
12	34.14"		+.03		✓	1	n
13	38.67"		+.03		✓	1	n
14	40.42"		+.03		✓	1	n
15	43.71"		+.03		✓	1	n
16	46.91"		+.03		✓	1	n
17	50.91"		+.03		✓	1	n
18	54.91"		+.03		✓	1	n
19	58.91"		+.03		✓	1	n
20	62.43"		+.03		✓	1	n
21	67.43"		+.03		✓	1	n
22	70.10"		+.03		✓	1	n
23	74.10"		+.03		✓	1	n
24	78.10"		+.03		✓	1	n
25	82.10"		+.03		✓	1	n
26	85.43"		+.03		✓	1	n
27	88.01"		+.03		✓	1	n
28	92.01"		+.03		✓	1	n
29	96.01"		+.03		✓	1	n
30	100.01"		+.03		✓	1	n
31	103.43"		+.03		✓	1	n
32	108.42"		+.03		✓	1	n
33	109.67"		+.03		✓	1	n

# INSPECTION / TEST REPORT

JOB No.

36306

PAGE: 2 of 3

CUSTOMER: Dart Aerospace

CUST. P.O. PO17892

PART No. D3885-1

DESCRIPTION: Standard Web

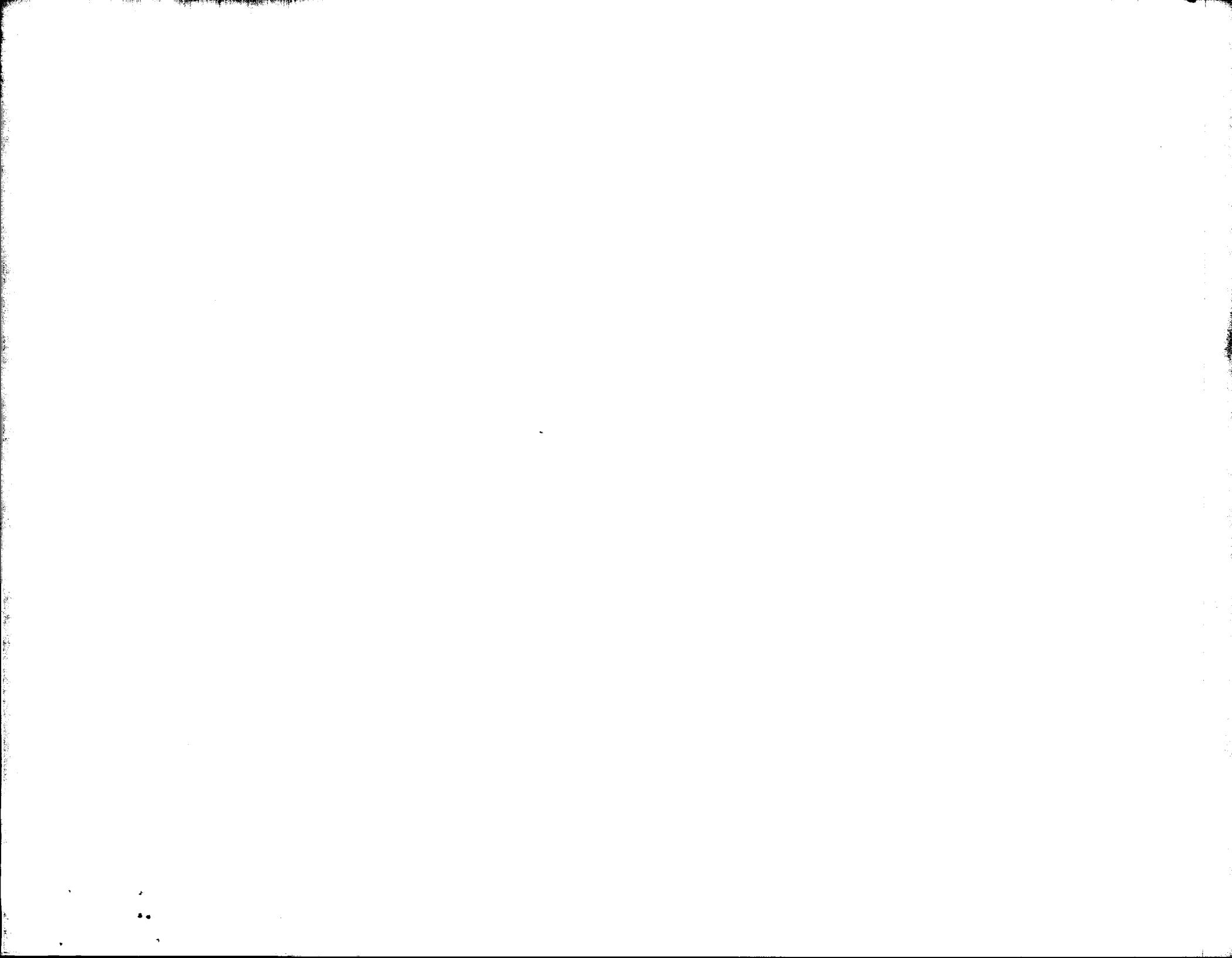
DWG No. D3885

REV. B

E.C.O. --

REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
----------	----------------	---------	-----------	--------------	--------	------------	---------------------------------

34	112.67"		+/- .03		✓	1	Acc.
35	113.42"		+/- .03		✓	1	n
36	113.92" o.a.		+/- .03		✓	1	n
37	1.25" TYP	Section A-A, J-J	+/- .03		✓	1	n
38	R.03" TYP				✓	1	n
39	R.02" TYP				✓	1	n
40	3.358"		.010/-0.030		✓	1	n
41	R.13" TYP				✓	1	n
42	.32" TYP		+/- .03		✓	1	n
43	3.466"		.010/-0.030		✓	1	n
44	R.13" TYP				✓	1	n
45	.080 TYP, REF		+/- .03		✓	1	n
46	1.37" TYP	Section B-B			✓	1	n
47	R.03" TYP				✓	1	n
48	R.02" TYP				✓	1	n
49	3.358"		.010/-0.030		✓	1	n
50	R.25" TYP				✓	1	n
51	.32" TYP		+/- .03		✓	1	n
52	R.25" TYP				✓	1	n
53	3.428"		.010/-0.030		✓	1	n
54	1.80" TYP	Section C-C	+/- .03		✓	1	n
55	R.03" TYP				✓	1	n
56	R.02" TYP				✓	1	n
57	3.246"		.010/-0.030		✓	1	n
58	R.25" TYP				✓	1	n
59	2.00" TYP	Section D-D	+/- .03		✓	1	n
60	R.03" TYP				✓	1	n
61	R.02" TYP				✓	1	n
62	3.095"		.010/-0.030		✓	1	n
63	R.25" TYP				✓	1	n
64	2.00" TYP	Section E-E, F-F	+/- .03		✓	1	n
65	R.03" TYP				✓	1	n
66	R.02" TYP				✓	1	n
67	3.026"		.010/-0.030		✓	1	n
68	R.25" TYP				✓	1	n
69	1.96"	Section G-G	+/- .03		✓	1	n
70	R.03" TYP				✓	1	n
71	R.02" TYP				✓	1	n
72	3.157		.010/-0.030		✓	1	n



## **INSPECTION / TEST REPORT**

JOB No.

36306

PAGE: 3 of 3

CUSTOMER: Dart Aerospace

CUST. P.O. P019892

PART No.D3885-1

**DESCRIPTION:** Standard Web

DWG No D3885

REV. B ECO -

DRAWING NUMBER		REV. B	E.C.O. --				
REF. NO.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REV. NMR #)



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO19892**

Purchase Order Date 5/15/2013

PO Print Date 5/15/2013

Page Number 1 of 1

Order From :  
WEJAY MACHINE PRODUCTS CO. LTD  
600 O'CONNOR DRIVE  
KINGSTON, ONTARIO K7P 1N3  
CANADA

VC-WMP001

Contact Name  
Vendor Phone 613-384-1662  
Vendor Fax 613-384-2997  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms COD  
Currency CAD  
FOB Destination-Collect

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**  
(5/15/13)

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3885-1P	Standard Web	6/7/2013	8.00 Yes	Day & Ross coll Each	\$550.0000	\$4,400.00

Special Test: MACHINE AS PER DWG D3885 REV. B  
B101810

PO Total: \$4,400.00

**CERTIFICATE OF CONFORMITY**  
REQ'D UPON DELIVERY

*CD*  
No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required: YES  NO

Change Nbr: 1

Change Date: 5/15/2013



Packing Slip 36306

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3  
 TEL: 613-384-1662 FAX: 613-384-2997  
 www.wejay.com

**TO**  
 S Dart Aerospace  
 O 1270 Aberdeen Street  
 L Hawkesbury ON K6A 1K7

**TO**  
 S Dart Aerospace  
 H 1270 Aberdeen Street  
 I Hawkesbury ON K6A 1K7

INVOICE DATE		YOUR ORDER NO.	DATE ORDERED	SHIPPED VIA	
		PO19892	05/15/13	Best way	
CUSTOMER CODE DART			PROV. LIC. NO.	TERMS	
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION	UNIT PRICE	AMOUNT
8	—	8	Machine standard web as per drawing D3885, Rev. B  B101810 D3885-1P		
Required by: June 7, 2013					
<b>RELEASE NOTE</b> I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order.  Inspection Supervisor <u>Cliff H</u> <u>JUNE17, 2013</u>					
WMP 03					
G.S.T. P.S.T.					
ORDER: COMPLETE <input type="checkbox"/> PARTIAL <input type="checkbox"/>					
<b>TOTAL</b>					

RECEIVED BY \_\_\_\_\_

1.5% PER MONTH (18% PER ANNUM)  
 CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT  
 PRIOR AUTHORIZATION





600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

## CERTIFICATE OF COMPLIANCE

<b>CUSTOMER:</b> Dart Aerospace	<b>DATE:</b> June 17, 2013
	<b>P.O.#</b> PO19892
	<b>WEJAY JOB#</b> 36306

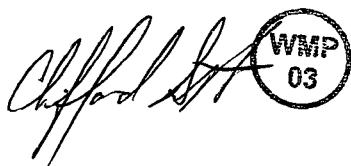
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below. Any exceptions will be listed as NCR items.

PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D3885-1P 'Standard Web'	8	Machined complete per drawing req'ts.	D3885 / rev. B

Note: 1) Material supplied by Dart Aerospace.  
2) 1st Article Inspection report attached.

Records of Inspection/Test will be retained for 5 years minimum.

Yours truly,

A handwritten signature of Clifford Smith in black ink. To the right of the signature is a circular official stamp with the letters 'WMP' and the number '03'.

**Clifford Smith**  
Authorized Q.A. Signatory





600 O'CONNOR DRIVE  
KINGSTON, ONTARIO  
K7P 1N3

# INSPECTION / TEST REPORT

JOB No.

36306

PAGE: 1 of 3

CUSTOMER: Dart Aerospace

CUST. P.O.# P019892

PART No. D3885-1

DESCRIPTION: Standard Web

DWG No. D3885 - sheets 2-3

REV. B

E.C.O. --

MATERIAL: Extrusions supplied by DAS

INSPECTOR:

QUANTITY  
REC'D: 1

ACCEPT: 1

REJECT: -

N.C.R.# --

DATE:

JUNE 5, 2013

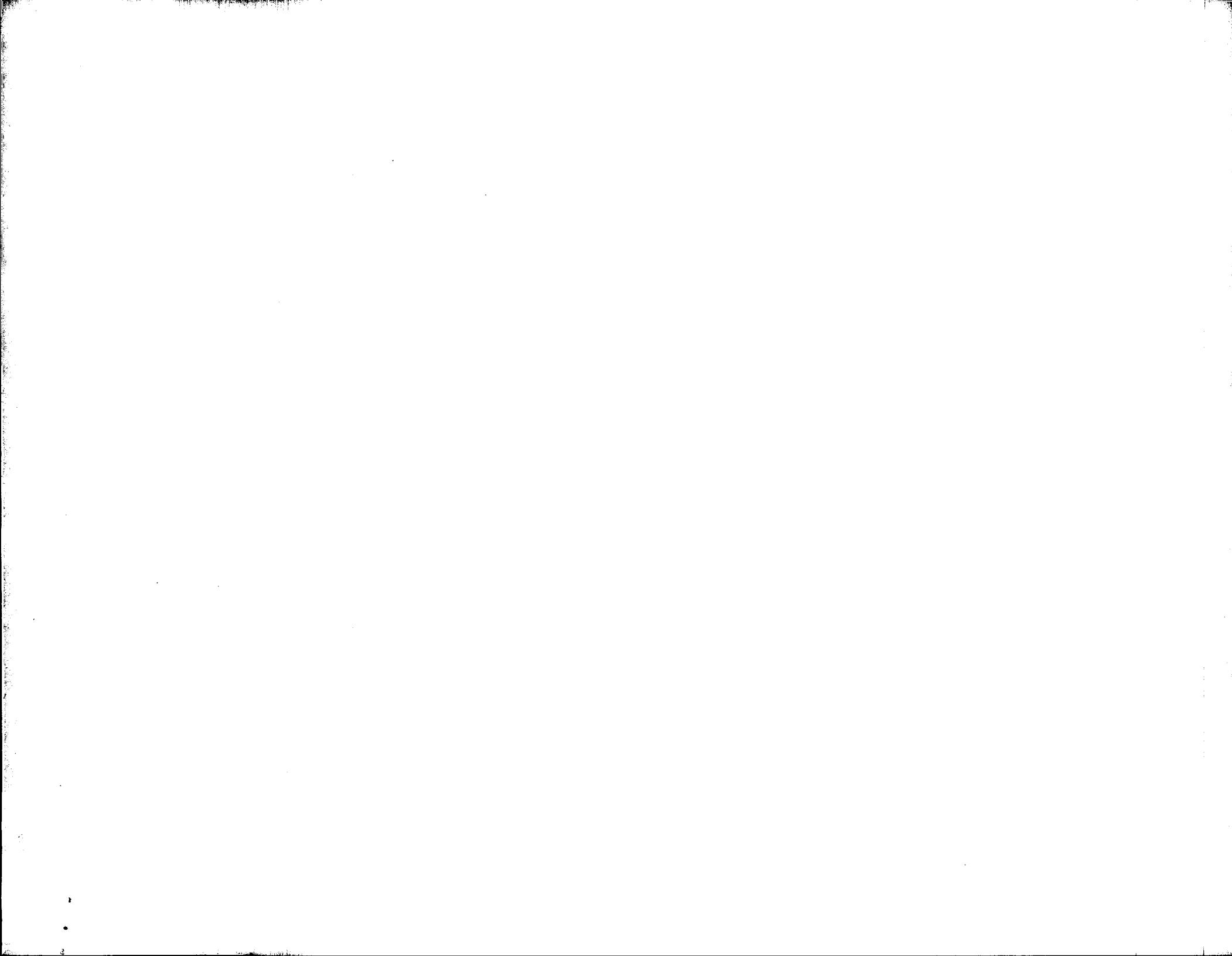
WMP  
03

INSTRUCTIONS, COMMENTS:

1ST ARTICLE

ITEM REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
---------------------	----------------	---------	-----------	-----------------	--------	---------------	---------------------------------------

1	Hole, Diameter .63"	18 places	+.008/-001		✓	1	Acc.
2	Hole, Diameter 1.00"	15 places	+.010/-001		✓	1	"
3	5.51"		+.03		✓	1	"
4	11.86"		+.03		✓	1	"
5	13.11"		+.03		✓	1	"
6	15.61"		+.03		✓	1	"
7	16.86"		+.03		✓	1	"
8	22.29"		+.03		✓	1	"
9	24.04"		+.03		✓	1	"
10	25.79"		+.03		✓	1	"
11	30.14"		+.03		✓	1	"
12	34.14"		+.03		✓	1	"
13	38.67"		+.03		✓	1	"
14	40.42"		+.03		✓	1	"
15	43.71"		+.03		✓	1	"
16	46.91"		+.03		✓	1	"
17	50.91"		+.03		✓	1	"
18	54.91"		+.03		✓	1	"
19	58.91"		+.03		✓	1	"
20	62.43"		+.03		✓	1	"
21	67.43"		+.03		✓	1	"
22	70.10"		+.03		✓	1	"
23	74.10"		+.03		✓	1	"
24	78.10"		+.03		✓	1	"
25	82.10"		+.03		✓	1	"
26	85.43"		+.03		✓	1	"
27	88.01"		+.03		✓	1	"
28	92.01"		+.03		✓	1	"
29	96.01"		+.03		✓	1	"
30	100.01"		+.03		✓	1	"
31	103.43"		+.03		✓	1	"
32	108.42"		+.03		✓	1	"
33	109.67"		+.03		✓	1	"



# INSPECTION / TEST REPORT

JOB No.

36306

PAGE: 2 of 3

CUSTOMER: Dart Aerospace

CUST. P.O. PO19892

PART No.D3885-3

DESCRIPTION: Float Web

DWG No.D3885

REV. B

E.C.O. --

REF. No.	CHARACTERISTIC	DETAILS	TOLERANCE	DWG SHT/ZONE	RESULT	QTY. INSP.	COMMENTS (ACC. REJ. REW. NMR #)
34	112.67"		+/- .03		✓	1	Acc.
35	113.42"		+/- .03		✓	1	p
36	113.92" o.a.		+/- .03		✓	1	b
37	1.25" TYP	Section A-A, J-J	+/- .03		✓	1	b
38	R.03" TYP				✓	1	n
39	R.02" TYP				✓	1	n
40	3.358"		+.010/-0.030		✓	1	n
41	R.13" TYP				✓	1	n
42	.32" TYP		+/- .03		✓	1	p
43	3.466"		+.010/-0.030		✓	1	p
44	R.13" TYP				✓	1	v
45	.080 TYP,REF		+/- .03		✓	1	b
46	1.37" TYP	Section B-B			✓	1	n
47	R.03" TYP				✓	1	n
48	R.02" TYP				✓	1	p
49	3.358"		+.010/-0.030		✓	1	n
50	R.25" TYP				✓	1	n
51	.32" TYP		+/- .03		✓	1	n
52	R.25" TYP				✓	1	n
53	3.428"		+.010/-0.030		✓	1	n
54	1.80" TYP	Section C-C	+/- .03		✓	1	p
55	R.03" TYP				✓	1	p
56	R.02" TYP				✓	1	p
57	3.246"		+.010/-0.030		✓	1	n
58	R.25" TYP				✓	1	n
59	2.00" TYP	Section D-D	+/- .03		✓	1	n
60	R.03" TYP				✓	1	n
61	R.02" TYP				✓	1	n
62	3.095"		+.010/-0.030		✓	1	n
63	R.25" TYP				✓	1	p
64	2.00" TYP	Section E-E, F-F	+/- .03		✓	1	n
65	R.03" TYP				✓	1	n
66	R.02" TYP				✓	1	n
67	3.026"		+.010/-0.030		✓	1	n
68	R.25" TYP				✓	1	p
69	1.96"	Section G-G	+/- .03		✓	1	n
70	R.03" TYP				✓	1	n
71	R.02" TYP				✓	1	n
72	3.157		+.010/-0.030		✓	1	n

## **INSPECTION / TEST REPORT**

JOB No. 06101

36306

PAGE: 3 of 3

CUSTOMER: Dart Aerospace

CUST. P.O. PO 9892

PART No. D3885-3

**DESCRIPTION:** Float Web

DWG No. D3885

REV. B

E.C.O. --

REF. No. | CHARACTERISTIC

---

**DETAILS**

## TOLERANCE

DWG  
SHT/ZONE

## RESULT

QTY. COMMENTS  
INSP. (ACC. REJ.  
REW NMR #)

